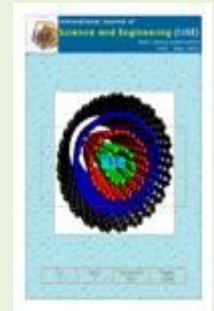




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Characterization of activated carbon produced from urban organic waste

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Abstract - The difficulties to decompose organic waste can be handled naturally by pyrolysis so it can decomposes quickly that produces charcoal as the product. This study aims to investigate the characteristics of activated carbon from urban organic waste. Charcoal results of pyrolysis of organic waste activated with KOH 1.0 M at a temperature of 700 and 800°C for 60 to 120 minutes. Characteristics of activated carbon were identified by Fourier Transform Infra Red (FTIR), Scanning Electron Microscopy (SEM), and X-Ray Diffraction (XRD). However, their quality is determined yield, moisture content, ash, fly substances, fixed carbon, and the power of adsorption of iodine and benzene. The identified functional groups on activated carbon, such as OH (3448,5-3436,9 cm⁻¹), and C=O (1639,4 cm⁻¹). In general, the degree and distance between the layers of active carbon crystallites produced activation in all treatments showed no significant difference. The pattern of activated carbon surface topography structure shows that the greater the pore formation in accordance with the temperature increase the more activation time needed. The yield of activated carbon obtained ranged from 72.04 to 82.75%. The results of characterization properties of activated carbon was obtained from 1.11 to 5.41% water, 13.68 to 17.27% substance fly, 20.36 to 26.59% ash, and 56.14 to 62.31% of fixed carbon. Absorption of activated carbon was good enough at 800°C and 120 minutes of activation time, that was equal to 409.52 mg/g of iodine and 14.03% of benzene. Activated carbon produced has less good quality, because only the water content and flying substances that meet the standards.

Keywords - organic waste, carbonization, KOH activation, quality of activated carbon

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Introduction

Organic waste has become a problem for society and government, this is due to the environmental pollution. Stated that organic waste can be divided into two types, namely easy to decompose organic waste (garbage) and that does not easily rot (Rubbish). Garbage is a bit wet solid waste, in the form of organic matter mainly comes from the agricultural sector. This waste is easily decomposed by microorganisms, because they have relatively short chemical chains. While Rubbish is a solid organic waste is decomposed by microorganisms is difficult because it has a relatively long chemical chains. Therefore, this waste is still causing serious problems for landfill managers to date. One way that may

be the best solution for handling and/or processing of this waste, in particular by carbonization method.

Carbonisation is a process of incomplete combustion of materials containing carbon, both derived from plants, animals and minerals into charcoal (carbon). Generally the process of carbonisation took place at temperatures above 300°C within 4-7 hours [3]. But this situation is very dependent on raw materials and processing means. In the process of carbonization of various carbon materials through decomposition of organic molecules without air produced tar, light gases and a porous solid charcoal [9,15].

There are so many benefits of composing solid organic waste into charcoal, particularly in suppressing the volume of landfill waste. Charcoal is not only

beneficial as a source of energy but also potential to be developed with the activation method becomes activated carbon. Activated carbon is an amorphous carbon that consisting of carbon atoms in free and has an internal surface so that it has good capability in adsorption. The charcoal surface is still covered by hydrocarbon deposits that inhibit its activity, whereas the surface of activated carbon has been relatively free of deposits and able to absorb because of the surface area and has an open pore [8]. The research results of showed that the production of charcoal from mangrove wood raw material will be obtained higher yield by treatment of the sample by way of cut manually using a knife, compared with the ground using a mortar. The yield of the most highly activated carbon which is 77.39%, found in mangroves, coconut shell and then 72.93%, followed by *Acacia mangium* 66.28%, 57.89% and pines. Charcoal-making process can be done in two ways, chemically and physically [15].

Chemicals that have been used to activate the charcoal into charcoal, such as NaOH or KOH [5], KOH [19], H₃PO₄ [7], H₂SO₄ [10,14], HCl [21], HNO₃ [4], Na₂CO₃ and K₂CO₃ [12]. The use of chemicals as an activator material often resulted in discoloration of activated carbon produced.

Physical activation of charcoal using a weak oxidizing agent, such as CO₂ gas, water vapor, nitrogen, and others [15]. Therefore, this process does not occur in the oxidation of carbon atoms compiler charcoal, but it only oxidizes oxidizing components which cover the surface of the porous charcoal. At temperatures below 800°C, the activation process with steam or CO₂ is very slow, while

at temperatures above 1000°C will cause damage to the hexagonal lattice structure of charcoal. Some oxidizing gas which can be used for activation of charcoal in physics are water vapor (H₂O) [1], CO₂ or N₂ [13], H₂ [20], Br₂ [6], and CH₄ [17].

Materials and Methods

Equipment and Materials

The main material used is pyrolyzed charcoal of solid organic waste from the city of Bogor, which consists of bamboo, wood, and twigs. Chemical used as an activator such as solution of 1 M KOH, KBr, gold pellets, 0.1 N iodine solution, 0.1 N Na₂S₂O₃ solution, 1% starch solution, benzene, aluminum foil and distilled were used as characterization materials.

The main equipment used to produce activated carbon is electric retort as shown in Figure 1. The component consists of:

1. Retort made of stainless steel 100 cm and a diameter of 5 cm, which is wound with nickel wire as a heating element;
2. Two thermocouples are provided for controlling the activation temperature;
3. The kettle is also made of stainless steel as a supplier of steam activator derived from materials used;
4. Condenser made of glass as a coolant, and
5. Pumpkin boiler made of pyrex glass to accommodate the distillate.



Figure 1. Retort carbonisation

Tools that used for characterization of activated carbon are analytical scales, ovens, porcelain cup, desiccators, electric furnace, the titration device, and glassware are common in chemistry labs, while the main tools used were FTIR spectrometer, SEM, and XRD.

Procedure

Charcoal-making procedures of the raw material of solid organic waste carbonisation using electric retort equipment (Figure 1) with the activator is KOH 1 M as shown in Table 1.

Procedure for determining the quality of activated carbon based on the procedures [2] with the steps between the activated carbon produced in each treatment on the ground by using mortar and pestle, then filtered with activated carbon powder sized 100 mesh sieve. Furthermore, active charcoal powder were characterized according to the quality parameters including yield, moisture content, ash, fly substances, fixed carbon, and the power of sorption of iodine, and benzene. To determine the pattern of activated carbon structure was characterized by using instrument of FTIR, SEM, and XRD.

Table 1. Combination treatment using activated carbon-making raw materials

Code	Treatment	
	Time (minute)	Temperature (°C)
W1S1	60	700
W1S2	60	800
W2S1	120	700
W2S2	120	800

Description: W1 = activation time 60 minutes
 W2 = activation time 120 minutes
 S1 = activation temperature of 700°C
 S2 = activation temperature at 800°C

Results and Discussion

Structure Identification of Activated carbon

Results of analysis on the IR absorption spectra of activated carbon can give clues about changes in functional groups of compounds due to the influence of activator treatment such as time, temperature and interaction between these factors. IR absorption spectra of activated carbon with the activation of activator KOH 1.0 M is shown in Figure 2.

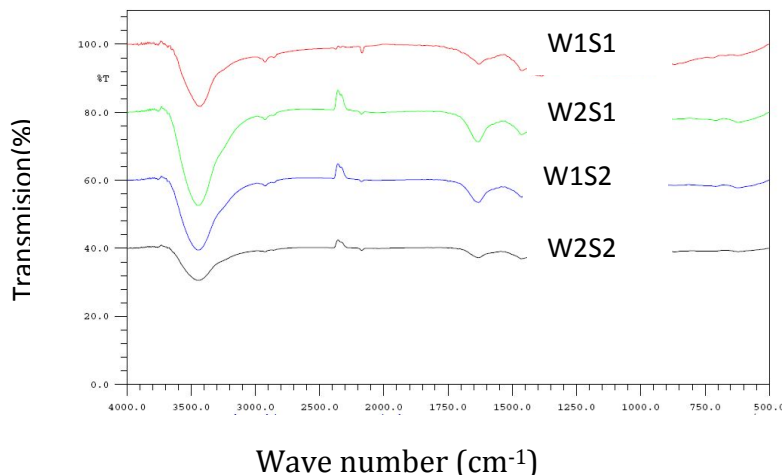


Figure 2. IR absorption spectra of activated carbon using KOH 1.0 M

Figure 2 shown that activated carbon tends to have the same adsorption area. But a stronger IR absorption in the vicinity of 1450.4 to 1427.2 cm⁻¹ means that this treatment increases the concentration of CH of aliphatic compounds. In addition, all treatments also strengthen the presence of hydroxyl (OH) as shown by no significant change in absorption bands in the region from 3444.6 to 3409.9 cm⁻¹. This can occur because the KOH vapor at high temperatures with longer activation time will break down into hydrogen radicals (H) and hydroxyl (OH) to enable reaction with the carbon atoms that can increase the concentration of OH. This is in accordance that during the carbonization process of change in functional group followed by the formation of a new reaction. The results of XRD analysis of activated carbon are shown in Figure 3.

Based on Figure 3, the distance between the aromatic layers of activated carbon with the activation of activator KOH is not likely to differ, although increased temperature and time of activation. The higher the temperature and duration of activation tends to cause inter-layer height and width of the lower aromatic. In addition, the aromatic layers tend to increase at the

activation temperature of 60 minutes. This illustrates that shrinkage in the structure of active carbon crystallites in the direction orderly so that the degree crystallinity tend to increase. These results are consistent with [18] who obtain the degree of crystallinity increases due to the increase in activation temperature.

The figure 4 below shows the result of SEM analysis of activated carbon that activated using KOH 1.0 M.

Based on Figure 4 is known that the topography of the surface showed a tendency to increase the number and diameter of pores, either due to increased temperature and activation time. These results tend to differ with activated carbon activation by heat, which have the highest pore diameter at 800°C temperature treatment and time of activation for 120 minutes. In this activation increased ash content due to decomposition of the surface, probably due to the continuous provision of water vapor at a temperature of 800°C, so tend to break down water molecules into hydrogen and hydroxyl radicals are highly reactive and react with functional-functional groups on the charcoal, causing a shift in the IR absorption (Figure 2).

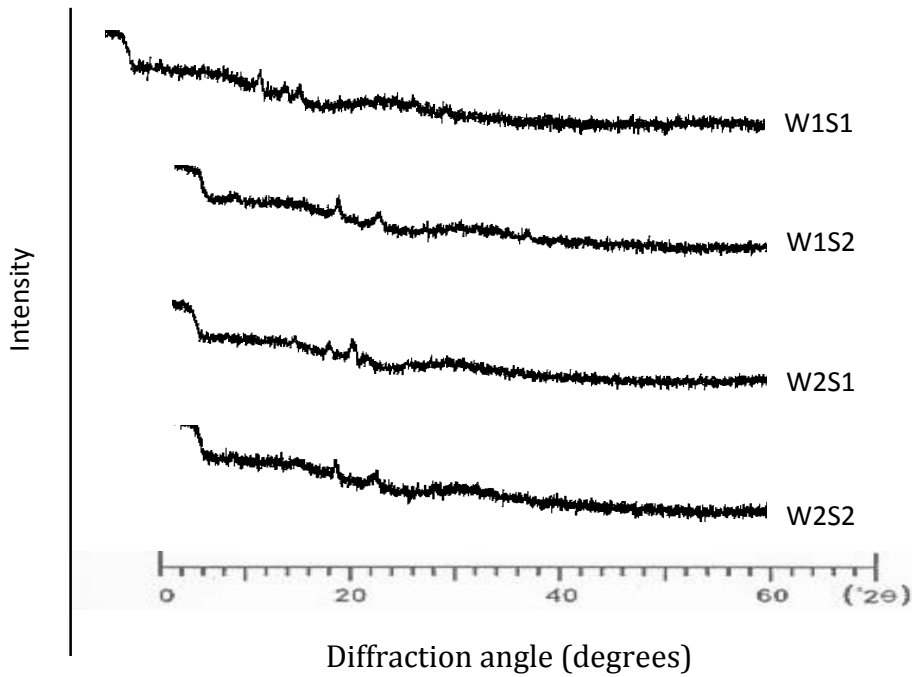


Figure 3. diffractograms of charcoal activation results using KOH 1.0 M

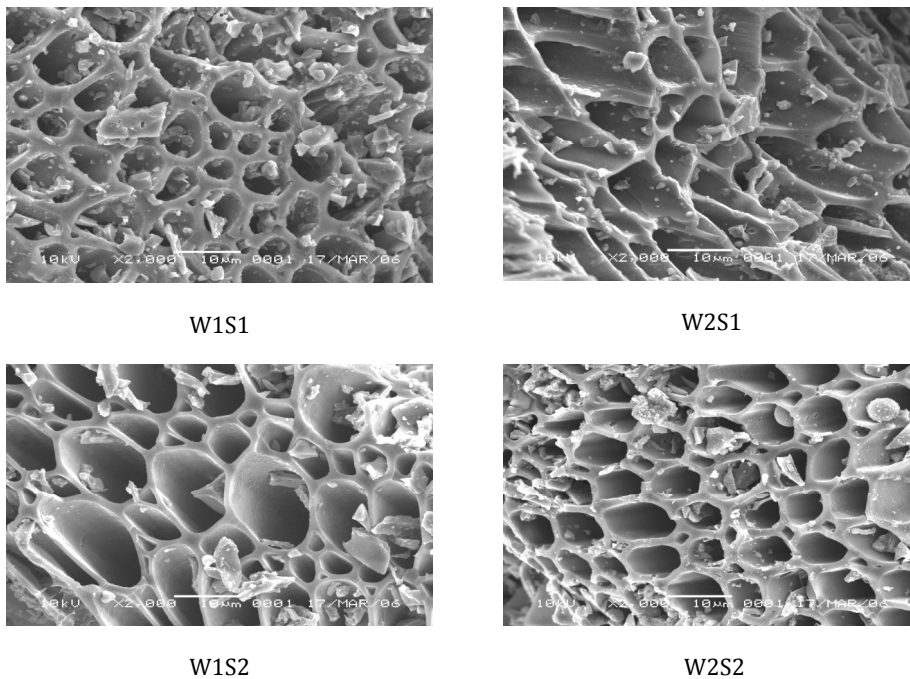


Figure 4. Topography of the surface of activated carbon using KOH 1.0 M activator

The Quality of Activated Carbon

Activated carbon has gained general physical appearance of the same color and shape with the charcoal as raw material. Quality of activated carbon is very dependent on the yield, basic properties, sorption capacity and structure.

Yield

The yield of activated carbon produced in these experiments ranged from 72.04 to 82.75%. It tends to increase with increasing temperature and the duration of activation. The low yield resulted in general is caused by a chemical reaction occurs between the carbon with KOH 1.0 M. Extraction rates increased with increasing temperature and activation time, so the carbon that reacts to gaseous CO₂ and H₂O in units of time more and

more, otherwise the resulting carbon content lower. These results are relatively similar to those performed which made charcoal from coconut shell and raw materials using mangrove wood with KOH 1.0 M activator at 500-900°C temperature and time of 10-50 minutes [11].

Characteristics of the basic properties of activated carbon

Quality of activated carbon produced in a process can be detected through the analysis of basic properties that include water content, substance fly, ash, carbon bound, the power of sorption of iodine and benzene. Data from the characterization of the basic properties of activated carbon are presented in Table 2.

Table 2. Characteristics of the basic properties of activated carbon with KOH 1.0 M activator

Treatment	Percentage (%)				Adsorption ability	
	Water	Flying component	Ash	Fixed carbon	Iodine(mg/g)	Benzene(%)
W1S1	1.45	16.13	26.25	57.62	323.25	5.46
W1S2	1.11	13.68	26.53	59.79	327.17	8.17
W2S1	4.82	17.34	20.36	62.31	309.32	11.87
W2S2	5.41	17.27	26.59	56.14	409.52	14.03
SNI	≤ 15	≤ 25	≤ 10	65	750	25

Water content

Activated carbon water content ranged from 1.11 to 5.41% resulted (Table 2), these values meet the requirements of SNI-06-3730-1995 [2] This result is still better when compared with the water content of bark charcoal *Acacia mangium*, ie 8.39 to 15.19% [16]. The water content contained in the activated carbon is influenced by the amount of water vapor in the air, while cooling, grinding and sieving [4].

Flying substances

The flying substances of produced charcoal ranged from 13.68 to 17.34% (Table 2). Flying substance content of activated carbon is compliant with ISO-06-3730-1995 [2] since the levels are less than 25.00%. High levels of these substances showed flying surface of activated carbon was still attached to non-carbon Compound fly and also substances originating from the interaction of carbon with water vapor as evidenced by the results of the identification of functional groups by FTIR (Figure 2) and by SEM (Figure 4).

Ash content

Activated carbon ash content ranged from 20.36 to 26.59% resulted (Table 2). This value is generally is not filled the requirements of SNI-06-3730-1995 [2] because it exceeds the maximum ash content must be less than 10.00%. Actually, the high ash content on an activated carbon is caused by oxidation reactions.

Fixed carbon content

Fixed carbon content ranged from 56.14 to 62.31% (Table 2). Fixed carbon of activated carbon is compliant with ISO-06-3730-1995 [2] because of its purity exceeding 65.00%.

Iodine sorption power

Activated carbon iodine sorption power ranged from 309.52 to 409.52 mg/g (Table 2). Only activated carbon at 800°C which meet the requirements of SNI-06-3730-1995 [2], because the minimum limit of sorption capacity of activated carbon to the solution of iodine is 750.00 mg/g. However, The higher the temperature the greater activation of sorption capacity of activated carbon.

Benzene sorption power

Benzene sorption power of activated carbon ranged from 5.46 to 14.03% (Table 2). The value of sorption capacity of activated carbon to benzene vapor do not exist that meets the requirements of SNI-06-3730-1995 [2], because the minimum threshold limit of 25.00%. The low power of steam activated carbon sorption of benzene shows that still have a non-carbon compound attached to the surface of activated carbon mainly hydrogen and oxygen atoms so that its surface is more non-polar.

Conclusion

Activated carbon produced in all treatment groups were identified in the FTIR spectrum function, like OH, CH and CO alifatis ether. Activated carbon produced in all treatments showed no significant difference in the degree and distance between the layers of crystallites. The pattern of activated carbon surface topography structure shows that the greater the pore formation in accordance with the temperature increase and the more activation time. The yield of activated carbon ranged from 52.75 to 57.60%. The results of characterization properties of activated carbon was obtained from 1.11 to 5.41% water, 13.68 to 17.34% substance fly, 20.36 to 26.59% ash, and 56.14 to 62.31% of fixed carbon. Power activated carbon sorption was good enough obtained at 800°C temperature treatment and time of activation for 120 minutes that is equal to 409.52 mg/g of iodine and 14.03% (w/v) of benzene. Activated carbon produced has

less good quality, because only the water content and flying substances that meet the standards.

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