# Back Propagation Neural Network for Controlling Coupled Water Tank

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## Article Info

# ABSTRACT

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## Keywords:

Backpropagation Coupled Water Tank Level Control Neural Network A well-prepared abstract enables the reader to identify the basic content of the level and flow control in tanks is the heart of all chemical engineering systems. The control of liquid level in tanks and flow between tanks is a basic problem in the process industries. Many times the liquids will be processed by chemical or mixing treatment in the tanks, but always the level of fluid in the tanks must be controlled and the flow between tanks must be regulated in presence of non-linearity. Therefore, in this paper will use neural network based on backpropagation (BP) to control of level 2 in the tank 2 with the setpoint of 10 centimeters and can follow the setpoint changes to 8 centimeters given in 225 seconds. The results show that a neural network based on backpropagation can follow setpoint given with steady-state error is 0 cm, overshoot is 0%, the rising time is 49 seconds, settling time is 52 seconds and can follow setpoint changes in 51 seconds.

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# 1. INTRODUCTION

Neural Networks (NNs) are a set of powerful mathematical tools that simulate the way that the human brain deals with information and the procedure of learning. NNs have the ability to identify and learn highly complex and nonlinear relationships from input-output data only, without the use of first principle equations describing the system. Neural networks are categorized to a variety of architectures, depending on the way the nodes of the neural network are interconnected and the calculations that each node performs [1].

The backpropagation (BP) neural networks have been widely used in many applications [2], [3]. Their strong ability to approximate nonlinear mappings is discussed in, e.g., [4] and [5]. There has been much work on the convergence of the training iteration procedure for BP neural networks by using the gradient method [6]–[7], [8]. For more advanced learning methods and other related discussions, we refer to [9], [10], [11], and [12]. There are two practical ways in the implementation of the gradient method: batch learning and online learning. The batch learning corresponds to the standard gradient method, where the network weights are updated, each time in the iteration procedure of the learning after all the training examples are processed by the network. Online learning is a variation of the standard gradient method, where the network weights are updated after each training example is processed. In engineering computation of neural networks, the online gradient method is commonly used due to its simplicity and efficiency [13], [14], [15]. The convergence of this method for the linear case has been studied in, e.g., [16] and [17] among many others. For the nonlinear case the existing

convergence results [6], [18], [19] are mostly concerned with the asymptotic convergence with a probabilistic nature as the size of the training examples goes to infinity. Convergence results of deterministic nature are given in [20] and [21]–[22], for a feedforward network without a hidden layer. It is required in [21] that the training examples are linearly independent, which is a rather restrictive condition since the number of training examples in practice is often very large and inevitably they are linearly dependent.

The liquid level control in Coupled Tank System is a classical benchmark control problem. Level control is one of the control system variables which are more important in process industries. The process industries require liquid to be pumped as well as stored in tanks and then repumped to another tank. Many times the liquids will be processed by chemical or mixing treatment in the tanks, but always the level of fluid in the tanks must be controlled and the flow between tanks must be regulated. The quality of the product of the mixture depends on the level of the reactants in the mixing tank. Tank level control systems are used frequently in different processes. All of the pharmaceutical industries, petrochemical plants, food industries, and nuclear power plants depend upon tank level control systems. Control system engineers need to understand how to tank control systems work and how the level control problem is solved. The liquid level system has a time varying system parameters and non-linear characteristics in the complex industrial process. Most of the control performances in the actual design are usually defined by steady-state error, overshoot, rising time, settling time [22].

Various attempts in controlling the liquid level of the coupled tank system were proposed. The design of the PI controller using characteristics ratio assignment method for linear modeled coupled tank SISO process was proposed by various attempts in controlling the liquid level of the coupled tank system was proposed. Various attempts in controlling the liquid level of the coupled tank system were proposed. The design of PI controller using characteristics ratio assignment method for linear modeled coupled tank SISO process was proposed by M. Senthilkumar et al [23] and The mathematical modeling and designing of sliding mode control for a liquid level control system when tanks are coupled by using baffles were proposed by Hur Abbas et al [24]. Muhammad Nasiruddin Mahyuddin et al proposed a Direct model reference adaptive control for coupled tank system [25], Comparison between PI and MRAC on coupled tank system done by M. Saad [26] and Comparative study of Mamdani-type and Sugeno-type fuzzy inference systems for coupled water tank by Halim Mudia[27].

# 2. RESEARCH METHOD

The research method in this paper presents the mathematical modeling of the coupled water tank and design of the backpropagation neural network control for the coupled water tank.

#### 2.1. Mathematical Modelling Of Coupled Water Tank

The coupled water tank as shown in Figure 1 is a coupled tank for the experimental scale. Consists of two tanks and pumps that function to pump water vertically [27]:

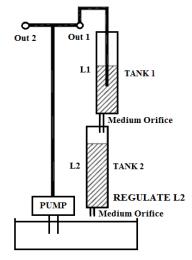


Figure 1. The Coupled Water Tank [27]

The flow into the tank 1 is:

$$F_{1in} = K_m V_p \ cm^3 / sec \tag{1}$$

where  $K_m$  is the constant pump and  $V_p$  is the voltage applied to the pump. The outflow velocity is given by the Bernoulli equation for small orifices:

$$V_o = \sqrt{2 g L_1} \, cm/sec \tag{2}$$

where g is the gravitational acceleration in cm/ sec<sup>2</sup> and  $L_1$  is the high of the water level in the tank 1 in cm. The outflow rate is:

$$F_{1in} - F_{1out} = K_m V_p - \alpha_1 \sqrt{2 g L_1} cm^3 / sec$$
(3)

Then the change in level of tank 1 is then given, where  $A_1$  is the diameter of the tank 1:

$$\dot{L}_1 = -\frac{\alpha_1}{A_1} \sqrt{\frac{g}{2L_{10}}} L_1 + \frac{\kappa_m}{A_1} V_p \tag{4}$$

The equation of tank 2 for inflows and outflows is:

$$F_{1in} = \alpha_1 \sqrt{2 g L_1} cm^3 / sec \tag{5}$$

$$F_{2out} = \alpha_2 \sqrt{2 g L_2} \, cm^3 / sec \tag{6}$$

Then the change in level of tank 2 is then given by:

$$\dot{L}_2 = -\frac{\alpha_2}{A_2} \sqrt{\frac{g}{2L_{20}}} L_2 + \frac{\alpha_1}{A_2} \sqrt{\frac{g}{2L_{10}}} L_1 \tag{7}$$

If  $x_1 = L_1$  and  $x_2 = L_2$  then equation state of system can write as:

$$\dot{x}_1 = -\frac{\alpha_1}{A_1} \sqrt{\frac{g}{2L_{10}}} x_1 + \frac{K_m}{A_1} V_p \tag{8}$$

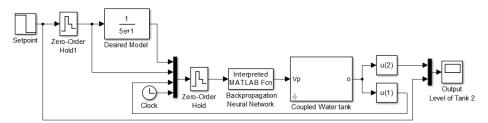
$$\dot{x}_2 = -\frac{\alpha_2}{A_2} \sqrt{\frac{g}{2L_{20}}} x_2 + \frac{\alpha_1}{A_2} \sqrt{\frac{g}{2L_{10}}} x_1 \tag{9}$$

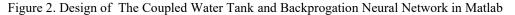
and the parameter of equation (8) and (9), can we see in table 1:

Table 1. Parameter of Coupled Water Tank [27]			
Parameter	Symbol	Value	Units
Diameter of Tank 1	$A_1$	15,5179	$cm^2$
Diameter of Tank 2	$A_2$	15,5179	$cm^2$
Gravity	g	980	
Pump Constant	Km	4,6	(cm <sup>3</sup> /s)/Volt
Level Water of Tank 1	$L_2$	terukur	cm
Level Water of Tank 2	$L_1$	terukur	cm
Cross Section Area of Tank 1	$\alpha_1$	0,17813919765	cm
Cross Section Area of Tank 2	$\alpha_2$	0,17813919765	cm
Pump Voltage (max)	Vp	22	Volt
Tank 1 Work Point	$L_{10}$	15	cm
Tank 2 Work Point	L <sub>20</sub>	15	cm

#### 2.2. Design of Backpropagation Neural Network Control for Coupled Water Tank

In this paper we can explain 2 main parts of this design system to control the level of the Coupled Water Tank, where the setpoint is 10 centimeters and the setpoint will change to 8 centimeters in 225 seconds:





# 2.2.1. Design of Couple Water Tank:

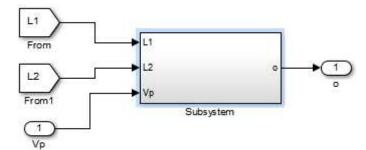


Figure 3. Design of Subsystem of The Coupled Water Tank in Matlab

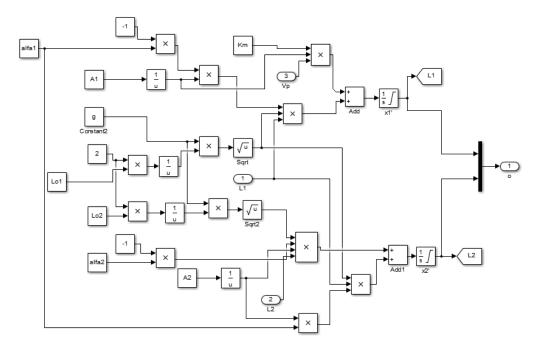


Figure 4. Design Inner of Subsystem of The Coupled Water Tank in Matlab

# 2.2.2. Design of Backpropagation Neural Network

# a. Architecture of Backprogation

The back propagation neural neural in this paper is designed with an input layer, an hidden layer and an output layer, it can see at figure 5:

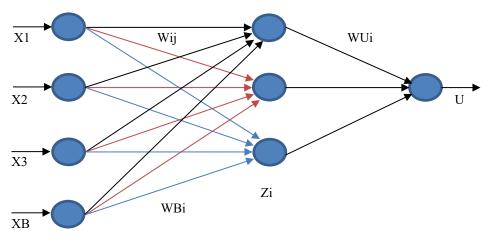


Figure 5. Architecture of Backpropagation

Backpropagation Neural Network for Controlling Coupled Water Tank (Halim Mudia)

(11)

#### b. Backpropagation Algorithm

The backpropagation neural network in this paper is designed with 1 unit input layer, 1 unit hidden layer, 1 output, and 1 bias input to hidden layer using mfile in Matlab, with the following steps: Step 1 : Determine the number of inputs, in this paper, will be used 3 inputs, because this plant is orde

- 2 system with na=2, b=1. (na+nb = number of inputs)
- Step 2 : Determine the number of neurons in-unit hidden layer, in this paper, will be used 3 neurons (Number of inputs  $\leq$  number of neurons in hidden layer  $\leq$  2. number of inputs )
- Step 3 : Initialization value of inputs, weights, learning rate constants and maximum of epoch, in this paper will be used, i= 1,2,3 and j= 1,2,3:
  - a. Inputs  $(Xi) = [XI \ X2 \ X3] = [ek \ 0 \ 0]$ , where error(ek) = setpoint output plant =  $y_ref y_out$ . Bias Input (XB) = 0.2
  - b. Weights of input layer to the hidden layer (*Wij*) = [*W11 W21 WH31 W21 W22 W23 W31 W32 W33*], weights of input bias to the hidden layer (*WBj*) = [*WB1 WB2 WB3*], weights of hidden layer to the output layer (*WUi*) = [*WU1 WU2 WU3*] with random values between 0 to 1
  - c. Learning rates: for  $L_W = 0.00005$ ,  $L_{WB} = 0.00005$ ,  $L_{WU} = 0.0005$ ,  $L_U = 1$

d. Epoch: 100

e. Target output 
$$(UY) = 0$$
, as long as this target is not reached, go to step 4 to 11

Fordward Calculation

- Step 4 : Calculate all of output neurons in unit hidden layer:
  - a. Add up all of the signals output with their weight:

$$ZHi = XB.WBi + \sum_{ij=1}^{3} Xi.Wij$$
<sup>(10)</sup>

b. Calculate the output signal using the gaussian function:  $Zi = e^{-(ZHi)^2}$ 

Step 5 : Calculate output neuron in output layer:

a. Add up the signal output with their weight:  $UK = \sum_{i=1}^{3} Zi.WUi$ (12)

b. Calculate the output signal using the linear function:  

$$U = Lu.UK$$
 (13)

**Backward Calculation** 

Step 6 : Calculate the unit output error:

RU = (output of desired model - output plant) - output plant $= (y_model - y_out) - y_out$ (14)

and

$$dWUj = L_{WU} \cdot er.Zi \tag{15}$$

Step 7 : Calculate the unit hidden error:

$$rnetj = RU.Wij \tag{16}$$

$$rHj = rnetj.Zi.(1 - Zi) \tag{17}$$

and

$$dWBj = L_{WB}. er.Zi.XB$$
(18)  
$$dWij = L_{WB}. er.Zi.Xi$$
(19)

Step 8 : Revision weight from hidden layer to output layer, 
$$i=1,2,3$$
:  
 $WUj (new) = WOj (old) + dWUj$ 
(20)

Step 9 : Revision the weight from the input layer to the hidden layer:  

$$Wij (new) = WOij (old) + dWij$$
(21)

Step 10 : Revision the weight from the bias layer to the hidden layer: WBj (new) = WBj (old) + dWBj (22) Step 11 : Revision of input: Where i= 1 : na-1 XX (na - i + 1) = XX (na - 1) (23)

**D** 17

and

$$XX (na+1) = U \tag{24}$$

#### 3. RESULTS AND DISCUSSION

In the course of testing the performance of the system we can define by steady state error, overshoots, rising time, settling time and the ability to follow setpoint changes.

#### 3.1 Design of Radial Basis Function Neural Network to Control Level of Coupled Water Tank

The response output system in figure 6, we can analisys for steady state error is 0 cm, overshoot is 0%, rising time is 48 seconds, settling time is 52 seconds, and can follow setpoint changes from 10 centimeters to 8 centimeters within 51 seconds.

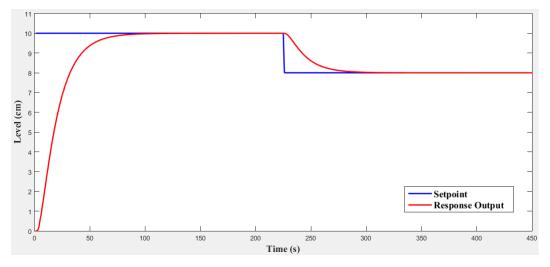


Figure 6. Response Output System for Level 2 in Tank 2 with Backprogation Neural network

## 4. CONCLUSION

The level and flow control in tanks are the heart of all chemical engineering systems. The control of liquid level in tanks and flow between tanks is a basic problem in the process industries. Many times, the liquids will be processed by chemical or mixing treatment in the tanks, but always the level of fluid in the tanks must be controlled and the flow between tanks must be regulated in presence of non-linearity. Therefore, in this paper will use neural network based on backpropagation (BP) to control of level 2 in the tank 2 with the setpoint of 10 centimeters and can follow the setpoint changes to 8 centimeters given in 225 seconds. It may be concluded from this paper, the outcome achieved from radial basis function neural network for control level 2 in tank 2 is steady-state error= 0 cm, overshoot is 0%, rising time is 49 seconds, settling time is 52 seconds and can to follow setpoint changes in 51 seconds.

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