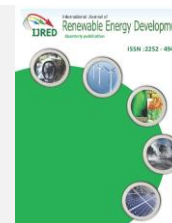




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Modeling and PSO Optimization of Humidifier-Dehumidifier Desalination

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ABSTRACT. The aim of this study is modeling a solar-air heater humidification-dehumidification unit with applying particle swarm optimization to find out the maximum gained output ratio with respect to the mass flow rate of water and air entering humidifier, mass flow rate of cooling water entering dehumidifier, width and length of solar air heater and terminal temperature difference (TTD) of dehumidifier representing temperature difference of inlet cooling water and saturated air to dehumidifier as its decision variable. A sensitivity analysis, furthermore, is performed to distinguish the effect of operating parameters including mass flow rate and streams' temperature. The results showed that the optimum productivity decreases by decreasing the ratio of mass flow rate of water entering humidifier to air ones.

Keywords: humidification-dehumidification desalination, GOR, solar air collector, PSO

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1. Introduction

Need for available and sufficient quantity of fresh water is a fundamental requirement of human living, while, in many parts of the world suffer people from lack of fresh water. However, abundance of solar energy in those areas led to use this energy to produce fresh water with desalination technologies. Nowadays, solar water humidification-dehumidification (HD) desalinations are one of the most simple and efficient ones. Some studies have been performed to model and improve the efficiency of these systems. Mistry optimized HD desalination using nonlinear programming techniques which results in maximum gained output ratio (GOR) (Mistry *et al.* 2011). Mehrgoo modeled a multi-effect HD desalination unit and produces a shape and structure optimization procedure (Mehrgoo *et al.* 2011a). A genetic algorithm (GA) is used to maximize GOR. The same author also applied the concept of constructal design proposed by Bejan examined the geometric aspects of these systems (Mehrgoo *et al.* 2011b). Furthermore, he optimized a direct contact HD unit using GA method

and Lagrangian multipliers method to increase production rate (Mehrgoo *et al.* 2012). Khalid M. Abd El-Aziz modelled and optimized a water-heated HD unit by disconnecting the condenser from the saline water and used a solar air heater to have further performance (El-Aziz *et al.* 2014). R. Gonzalez, moreover, proposed a design algorithm for multi-effect HD desalinations (Gonzalez *et al.* 2009). J. Orfi theoretically and experimentally studied solar water driven HD desalination system (Orfi *et al.* 2004), and Chafik used a stepwise heating and humidifying technique to present a new solar-water desalination process (Chafik 2002).

In this model, a sensitivity analysis is applied on operating parameters such as mass flow rate of air and water and their temperature and a particle swarm optimization is used to maximize gained output ratio related to mass flow rate of water and air entering humidifier, width and length of solar air heater, mass flow rate of cooling water entering dehumidifier and terminal temperature difference (TTD) of dehumidifier which represented temperature difference between cooling water enters dehumidifier and saturated air.

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2. Materials and Methods

2.1. System description and modeling

The schematic of the proposed solar-air collector HD desalination is shown in Figure 1. The system includes three sub-systems, namely one-pass solar-air heater, humidification column and dehumidification column. The forced air enters the heater, at first, and then absorbs radiation of sun, increasing its temperature. As the air and not heated water enter humidification column, simultaneously, it is humidified by saline water. The air carrying water vapor enters dehumidification column and passes through its cold water coils and results in fresh water, finally. In order to model the system, the following assumptions are considered to simplify the model:

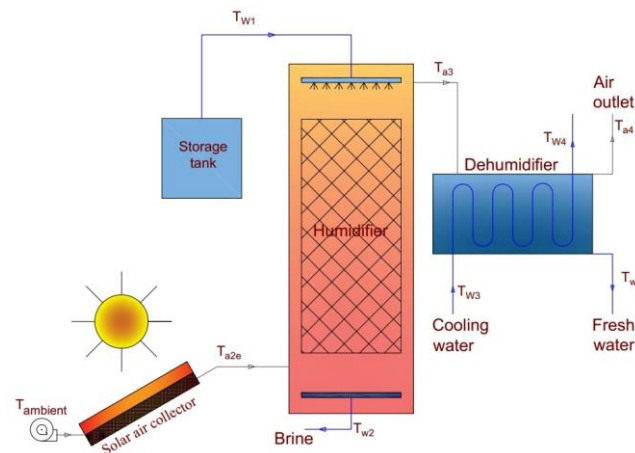


Fig. 1 The proposed model schematic

- Heat loss to the ambient from the edges of the solar-air heated, humidifier and dehumidifier columns are neglected.
- There is no air leakage from heater during the process of heating.
- The temperature of the outlet water entering dehumidification column is equal to wet-bulb temperature of humidifier leaving air.
- The Bypass Factor for humidification column is equal to one, so the leaving air from the humidifier is saturated.
- The process of dehumidification lies on the saturation curve.
- The temperature of fresh water leaving dehumidifier, the dry-bulb temperature of air leaving dehumidifier and ejecting cooling water temperature are equal.
- The dehumidification heat exchanger is parallel flow.
- Solar radiation, relative humidity of ambient and its temperature is constant during the process.
- Both laminar and turbulent flow in the process is fully-developed.

2.2 Equations

Using the assumptions, and applying energy balance for each sub-system, the equations are as follow:

a. Humidifier and Dehumidifier (Yamali *et al.* 2007)

$$M_{air}(h_{a3} - h_{a2_e}) = M_{w1}Cp_wT_{w1} - M_{w2}Cp_wT_{w2} \quad (1)$$

$$M_{w2} = M_{w1} - M_{air}(\omega_{a3} - \omega_{a2_e}) \quad (2)$$

$$M_{air}(h_{a3} - h_{a4}) = M_{w3}Cp_w(T_{w4} - T_{w3}) + M_cCp_wT_{w5} \quad (3)$$

$$M_{w2} = M_{w1} - M_{air}(\omega_{a3} - \omega_{a2_e}) \quad (4)$$

b. Solar-air heater (Kalogirou 2013; Naseri *et al.* 2017a,b):

$$M_{air}(h_{a3} - h_{a4}) = M_{w3}Cp_w(T_{w4} - T_{w3}) + M_cCp_wT_{w5} \quad (5)$$

Where A_c , F_R and S are total absorber area, heat removal factor and total absorbed solar radiation. In this equation F_R is calculated as below:

$$F_R = \frac{MCp}{A_c U_{total}} \left[1 - \exp\left(-\frac{A_c U_{total} F'}{MCp}\right) \right] \quad (6)$$

$$F' = h/h + U_{total} \quad (7)$$

Where h stands for air heat transfer coefficient. Moreover, in order to calculate air properties, the following equations are used in which T is dry bulb temperature of the air (Al-Sahali *et al.* 2008):

$$Cp_{air} = 1.0340 - 2.8488 \times 10^{-4} T + 7.81681 \times 10^{-7} T^2 - 4.97078 \times 10^{-10} T^3 + 1.07702 \times 10^{-13} T^4 \quad (8)$$

$$K_{air} = 1 \times 10^{-3} (-2.276501 \times 10^{-3} + 1.2598485 \times 10^{-4} T - 1.4815235 \times 10^{-7} T^2 + 1.73550646 \times 10^{-10} T^3 - 1.066657 \times 10^{-13} T^4 + 2.47663035 \times 10^{-17} T^5) \quad (9)$$

$$\mu_{air} = 1 \times 10^{-6} (-0.98601 + 9.080125 \times 10^{-2} T - 1.17635575 \times 10^{-4} T^2 + 1.2349703 \times 10^{-7} T^3 - 5.7971299 \times 10^{-11} T^4) \quad (10)$$

Fan consumption (Yamali *et al.* 2007):

$$W_{fan} = M_{air} \Delta P_{fan} / \rho_{air} \eta_{fan} \quad (11)$$

$$\Delta P_{fan} = \rho g \left[f \frac{L}{D} \frac{V^2}{2g} \right] \quad (12)$$

Where f stands for the air friction factor.

3. Particle Swarm Optimization

This method is based on swarm encompassing combination of volume less particles with velocities representing the direction for particles' movement.

These particles are feasible solutions in solution space and objective function value is calculated by particles in their situations. This uses a combination of current location information, last best location of particle and the information of one or more best particles in the swarm to select the directions for moving. This repeating process continues up to find the optimal solution measured by moving particles in solution space. This practical process could be formulized as follow. It is supposed that there is an m -dimensional search area. So, $X_i = [X_{i1}, X_{i2}, X_{i3}, \dots, X_{im}]^T$ and $V_i = [V_{i1}, V_{i2}, V_{i3}, \dots, V_{im}]^T$ present the current position and velocity of i th particle, respectively, in which N shows the number of particles. Furthermore,

$L_i = [L_{i1}, L_{i2}, L_{i3}, \dots, L_{im}]^T$ is the best position of i th particle that it ever visited and is known as the local best position, while the best position of whole swarm or global best position is shown by $G = [G_1, G_2, G_3, \dots, G_m]^T$. The position and velocity of i th particle is randomly considered and the position and velocity of i th particle in iteration $t+1$ is adjusted to the local and global best positions of iteration t , consequently. So:

$$V_i^{(t+1)} = \omega V_i^{(t)} + c_1 R_1 (L_i^{(t)} - X_i^{(t)}) + c_2 R_2 (G^{(t)} - X_i^{(t)}) \quad (13)$$

$$X_i^{(t+1)} = X_i^{(t)} + V_i^{(t+1)} \quad (14)$$

Table 1

Previous works on HD desalination optimization

Sources	Obj. function	Method
Mistry et al. 2011	GOR	NLP
Mehrgoo et al. 2011a	GOR	GA
Mehrgoo et al. 2011b	Constructal design	GA
Mehrgoo et al. 2012	Production rate	GA and Lagrangian multipliers
El-Aziz et al. 2014	Cost	Tailored optimization
Soufari et al. 2009	Performance	NLP
Zamen et al. 2009	Cost	NLP
This work	GOR	PSO

In these equations, ω stands for the inertia coefficient controlling previous history of velocities on the current velocities effect, $C1$ and $C2$ are the local and global best positions accelerate coefficients representing the attraction of particle toward its own or neighbors' success, and $R1$ and $R2$ are random real numbers between 0 through 1, subsequently. Updating the velocity, the position of i th particle in the iteration $t+1$ is calculated by equation (13) and this continues up until the iterations' number has been exceeded (Sun *et al.* 2012).

In Table 1, a summary of previous work in desalination optimization is presented by their objective functions and optimization methods were used. So, based on the table there is no work in humidification dehumidification desalinations optimization in the field of particle swarm optimization.

4. Results and discussion

Numerical simulation of solar-air heater HD desalination is performed by development of mathematical model based on mentioned equation and a summarized simulation condition of the system is given by Table 2. Moreover, Figure 2 compares the variation of distilled water flow rate with respect to inlet water and air flow rate to humidifier, respectively, while the other parameters are constant.

Table 2

Simulation Condition of model

Parameter	Value	Parameter	Value
W	0.5 (m)	M_{w3}	0.05 (kg/s)
L	1.0 (m)	M_{w1}	0.028 (kg/s)
S	700 (W/m ²)	M_{Air}	0.005 (kg/s)
P_{air}	101 (kPa)	T_{w3}	15 (°C)
ω_{air}	0.5 (kg/kg)	T_{w1}	25 (°C)
TTD_{DH}	2.0	T_{Air}	25 (°C)

It is obvious that, increasing inlet water mass flow rate to humidifier raises the amount of distilled water, while the air mass flow rate reaches a peak in fresh water production as it goes on. In a specified inlet water mass flow rate to humidifier, the more air mass flow rate, the less wet-bulb temperature at the outlet of solar air collector and consequently as dry-bulb temperature of air leaving the humidifier decreases up to get closer to wet-bulb temperature of air entering humidifier, the air ability to get more moisture falls and the rate of humidification decreases.

However, in order to perform PSO method, Gained Output Ratio (GOR) is considered as an objective function which calculated by using Eq 15.

$$GOR = M_c h_{fg} / (Q_{heater} + W_{fan}) \quad [kJ / kJ] \quad (15)$$

Also, to evaluate the effect of each operating parameters on objective function value, a sensitivity analysis is applied to each variable based on equation (16), and the results are represented in Figure 3. As it can be seen by the figure, the value of GOR is strongly depends on changes in inlet water to humidifier temperature and the cooling water entering dehumidifier column temperature. So, any little changes in these two parameters results in noticeable change in GOR value.

$$S_{Var}^{Obj} = \frac{d(Obj)}{d(Var)} \bigg/ \frac{Obj}{Var} \quad (16)$$

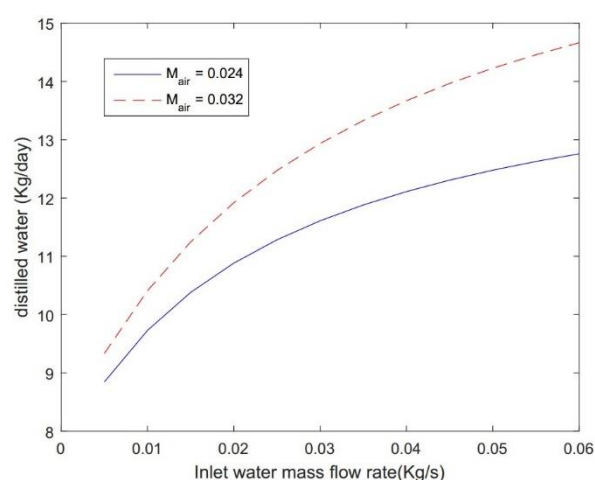


Fig. 2a Distilled water changes to inlet water flow rate

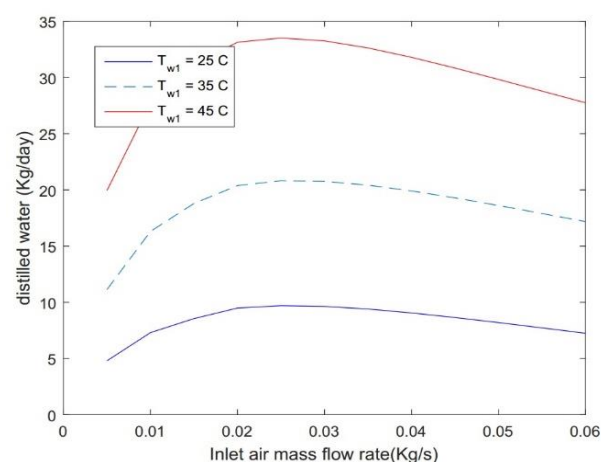


Fig. 2b Distilled water changes to inlet air flow rate

As it can be seen in Figure 3, the objective function extremely varies by any change in the temperature of inlet water to humidifier and cooling water entering dehumidifier, while mass flow rates variation effects are considerably less than it. The absorber late width and length also are in the second place. Indeed, increasing the temperature of cooling water leads to

noticeably reduction in fresh water mass flow rate due to fall in temperature difference between coolant and humid air. Thus, the below boundaries were considered to determine the optimum value of objective function (Al-Sahali *et al.* 2008):

$$0.005 \leq M_{w1} \leq 0.06 \quad (17)$$

$$0.005 \leq M_{Air} \leq 0.06 \quad (18)$$

$$0.005 \leq M_{w3} \leq 0.08 \quad (19)$$

$$0.5 \leq L \leq 2 \quad (20)$$

$$0.5 \leq W \leq 2 \quad (21)$$

$$2 \leq TTD_{DH} \leq 6 \quad (22)$$

As the result, the optimized values for mentioned boundaries and also the maximum gained output ratio are shown in Table 3.

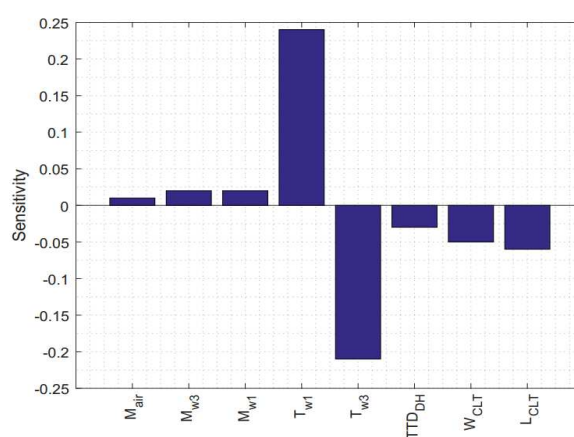


Fig. 3 Sensitivity analysis of humidification and dehumidification parameters

Table 3

Optimized value for the HD desalination

Parameter	Value	Parameter	Value
W	0.5 (m)	M_{w3}	0.0056(kg/s)
L	0.5 (m)	M_{w1}	0.0058 (kg/s)
TTD_{DH}	6.0	M_{Air}	0.0064 (kg/s)
GOR	0.53 (kJ/kJ)		

Any changes in input parameters will alter the optimal solution and it shown that changing unit operating conditions affect the production rate. Thus, if the ratio of mass flow rate of water entering humidifier to air ones change, maximum productivity of unit change in the same direction. This is evident in Figure 4, as the ratio of inlet water to inlet air to humidifier increases (L/G), the optimum production rate also rises.

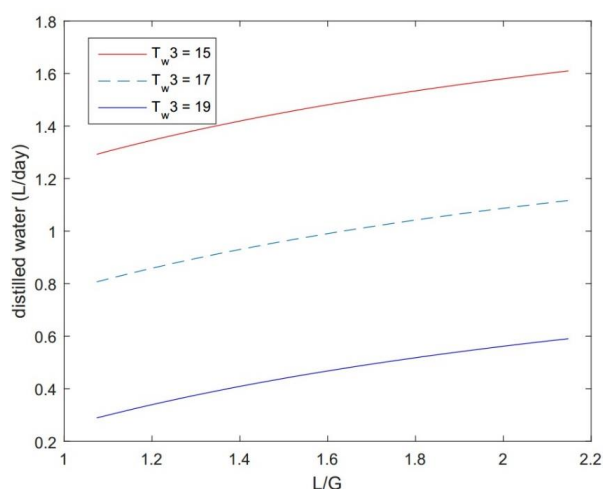


Fig. 4 Optimum production changes due to changes in the ratio of input water to input air

5. Conclusion

A numerical study was performed to study the effect of some parameters on fresh water production rate on solar-air heater humidification-dehumidification desalination. Furthermore, a sensitivity analysis is applied to investigate the effect of some parameters on gained output ratio and a particle swarm optimization is utilized to measure the optimum value of objective function related to considered boundaries for decision parameters. It is shown that humidifier column's inlet water temperature and cooling water in dehumidification have the most effects on production rate. Any changes in ratio of inlet water to inlet air to humidifier, moreover, changes optimum distilled water value.

Nomenclatures

A_c	Collector area (m^2)
C_p	Heat Capacity ($J/kg.K$)
CLT	Solar air collector
DH	Dehumidifier
P	Pressure (Pa)
η	Efficiency (%)
f	Friction factor
F_R	Heat removal factor
g	Gravity (m^2/s)
h	Enthalpy (kJ/kg); heat transfer coefficient ($W/m^2.K$)
K	Thermal conductivity ($W/m.K$)
L	Length of collector (m)
M	Mass flow rate (kg/s)
M_c	Mass flow rate of distilled water (kg/s)
Q_u	Useful heat gain by solar-air heater (kW)
ρ	Density (kg/m^3),
S	Total incident flux absorbed (W/m^2)

T	Temperature ($^{\circ}C$)
U	Overall heat loss coefficient ($W/m^2.K$)
V	Velocity (m/s)
W	Work (kW), Width of collector (m)
ω	Relative humidity (kg/kg)

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